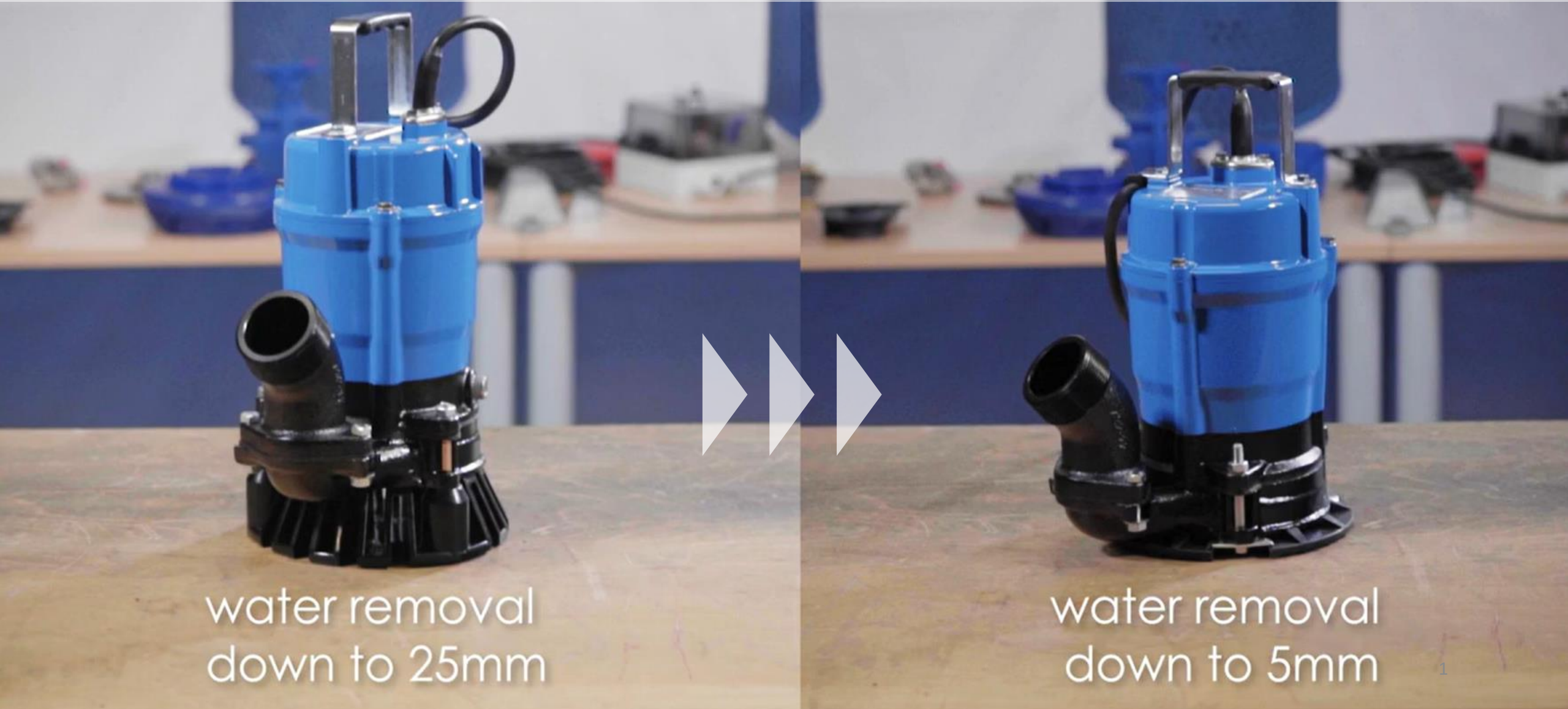
TSURUMI PUMP
STRONGER FOR LONGER

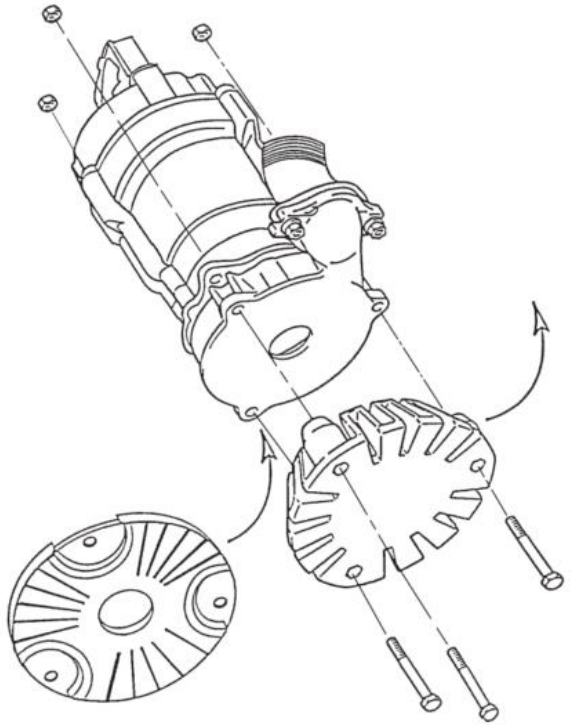
CONVERSION GUIDE

HS2.4S Residue Plate



Content of Conversion Kit [049-TEG-01]

Part No.	Parts Name	Q'ty	Material
049-167-10	Bottom Plate for HS	1 pce	Ethylene Propylene Rubber coated steel plate
140-062-10	Hex. Bolt M8 x 60	3 pcs	304 Stainless Steel
142-127-10	Plain Washer M8	3 pcs	304 Stainless Steel



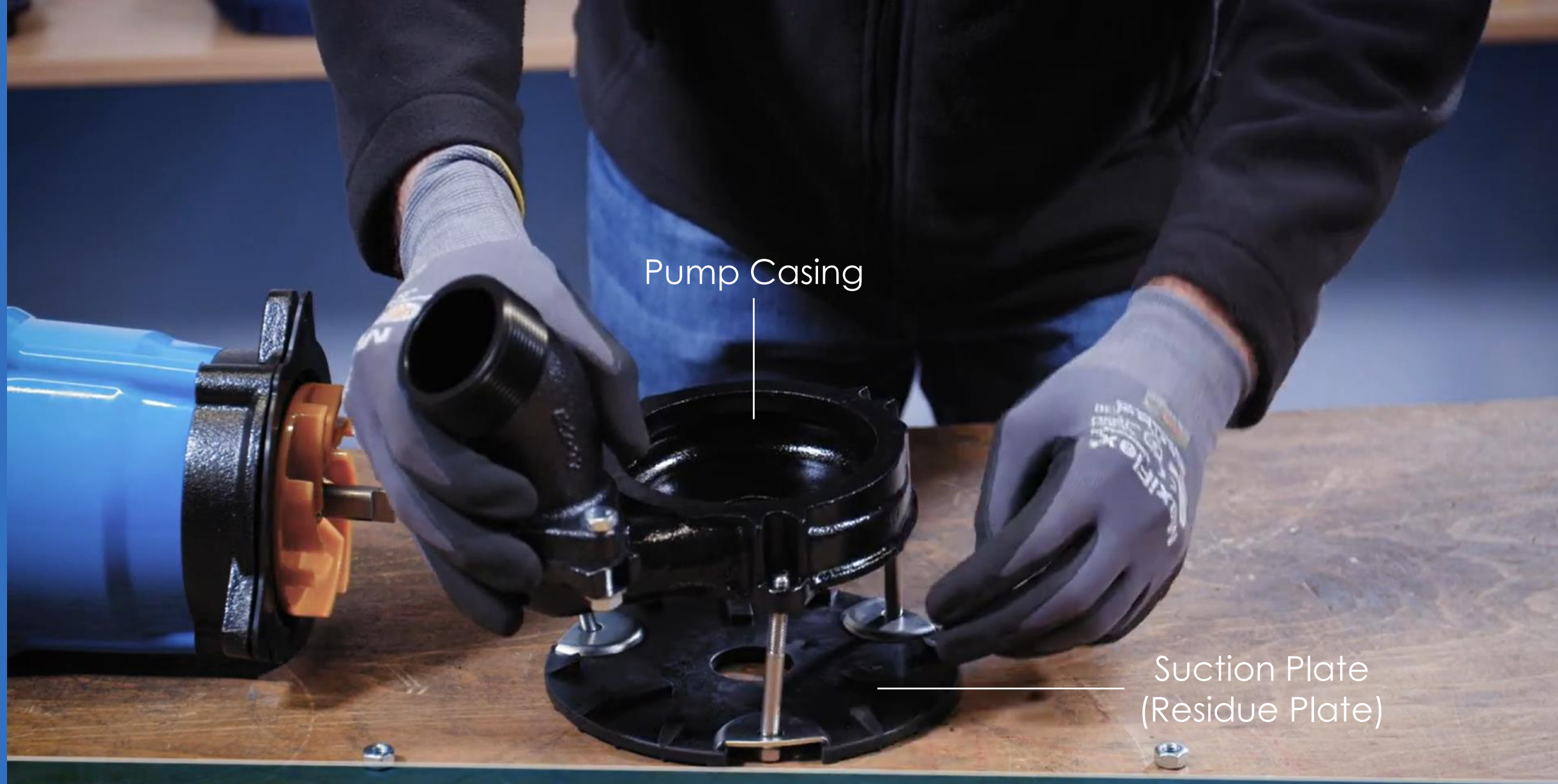
TSURUMI PUMP
STRONGER FOR LONGER

STEP 1: remove bolts (Hex. Nuts)

STEP 2: lift the motor housing

STEP 3: remove pump casing

STEP 4: attach bolts on new suction plate



STEP 5: mount pump casing

TSURUMI PUMP
STRONGER FOR LONGER

STEP 5: mount motor housing

TSURUMI PUMP
STRONGER FOR LONGER

STEP 6: connect pump casing and motor housing

TSURUMI PUMP
STRONGER FOR LONGER

Video Link

[Tsurumi Pumps - How to install a suction plate - YouTube](https://www.youtube.com/watch?v=DsbaPaKlo10)

https://www.youtube.com/watch?v=DsbaPaKlo10

TSURUMI PUMP
STRONGER FOR LONGER

CONVERSION GUIDE
HS2.4S Residue Plate

water removal
down to 25mm

water removal
down to 5mm